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## Technical Data Sheet

### CHEMEON® Blue G

#### Description:

Blue dye for anodizing aluminum with less leaching. Light fastness rating of 6-7

#### Operating Conditions:

Method of Application:	Immersion
Concentration:	2-4 g/L
Immersion Time:	20 seconds - 20 minutes depending on desired color
Temperature:	120°F – 140°F (49°C – 60°C)
pH:	4.5-5.5
Water:	Use low hardness or deionized water
Tank:	Stainless steel plastic and fiberglass

#### Recommendations For Make-Up and Maintenance:

- Deionized water or high quality tap water should be used for make-up
- Mix thoroughly before use

#### Physical and Safety Data:

CHEMEON Blue G is a dark blue powder, flush affected area with water for 15 minutes, if irritation persists see a physician. Do not breathe dust. Wear dust mask, safety glasses, apron and gloves when handling.

#### Packaging:

5 to 100 pound containers

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