



2241 Park Place, Suite B
Minden, NV 89423
(888) 782-8324
www.CHEMEON.com

Technical Data Sheet

CHEMEON[®] Green Teal

Description:

Green Teal Dye for Anodized Aluminum. Light fastness rating of 6-7. Does not leach. Dark powder.

Use Recommendations:

Methods of Applications	Immersion, Wipe
Concentration:	2-5 g/L
Temperature:	120°F – 140°F
Time:	5-20 minutes
pH	5.0-6.0
Agitation:	Light mechanical or gentle air.
Equipment:	Stainless steel, plastic and fiberglass.

Mixing Instructions:

Use deionized water to make the bath. Add half the amount of water needed in the tank and all the dye. Heat to a boil if possible, otherwise, heat as high as possible for 30 minutes, then cool to use temperature. Adjust the pH with either ammonia to raise it or acetic acid to lower it. Make small additions to avoid big pH swings.

Physical and Safety Data:

CHEMEON Green Teal dye is a brown powder. If contact occurs, flush affected areas with water for 15 minutes, if irritation persists, see a physician.

Packaging:

100, 25 and 5 lbs containers.

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